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D5550-043

Job Sheet 194983



Push!

Part No: D5550-043

Job Qty: 1 pcs

Part Name: Aft Outboard Beam Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 6/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: D5550 REV.A IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP

Ship Via:

14818

010258

June 10

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	6/14/19		0.00	0.26	Small Fab - 1		<i>SMB</i> <i>19/6/19</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	6/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 2-1 - Receive - B4B	1 pcs	6/14/19		0.00	0.00	Packaging 2 - 1 - B4B		<i>DAS</i> <i>40</i> <i>JUN 10 2019</i> <i>9-89</i>
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		

				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
140	QC 21 - SA	1 pcs	6/14/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 110 - (Small Fab) 1- Install plate loose to D5550-3 2- Add spacer and eyebolt stud. 3- Torque nuts as per dwg and notes
 Descriptions: 8,9
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

JUN 10 2019

DAG 21 9-59

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A ST349	Bolt	8 Ea (8 ea)	110-Small Fab - 1	S134217
AN4C13A ST344	Bolt	2 Ea (2 ea)	110-Small Fab - 1	S166697
D4148-3 ST080	Stud Receiver, Lower	1 pcs (1 ea)	110-Small Fab - 1	S15774
D4148-5 ST080	Eyebolt Stud	1 pcs (1 ea)	110-Small Fab - 1	S166670
D5550-3 ST175	Aft Outboard Beam	1 pcs (1 ea)	110-Small Fab - 1	S184716
D5551-3 ST175	Aft Support Plate	2 pcs (2 ea)	110-Small Fab - 1	S04054
D5552-3 ST175	Spacer	1 pcs (1 ea)	110-Small Fab - 1	S036050
MS20615-4M18 ST306	Rivet	15 Ea (15 ea)	110-Small Fab - 1	S181721
MS21043-3 ST302	Nut	8 Ea (8 ea)	110-Small Fab - 1	S167325
MS21043-4 ST302	Nut	2 Ea (2 ea)	110-Small Fab - 1	S173785
NAS1149C0363R ST306	Washer	16 Ea (16 ea)	110-Small Fab - 1	S161251
NAS1149C0432R ST306	Washer	4 Ea (4 ea)	110-Small Fab - 1	S155658

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3C13A	8	66	0
	AN4C13A	2	131	0
	D4148-3	1	14	0
	D4148-5	1	22	0
	D5550-3	1	0	0
	D5551-3	2	4	0
	D5552-3	1	8	0
	MS20615-4M18	15	203	0
	MS21043-3	8	1,097	0
	MS21043-4	2	1,019	0
	NAS1149C0363R	16	378	0
	NAS1149C0432R	4	1,288	0

Part Specifications

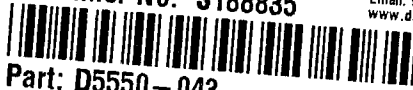
Specifications could not be found.

Plex 5/13/19 8:41 AM Dart.Renwick.Jennifer



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Container No: S188835



Part: D5550-043

Job No: 194983

Serial No/Batch: S188835

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/10/19